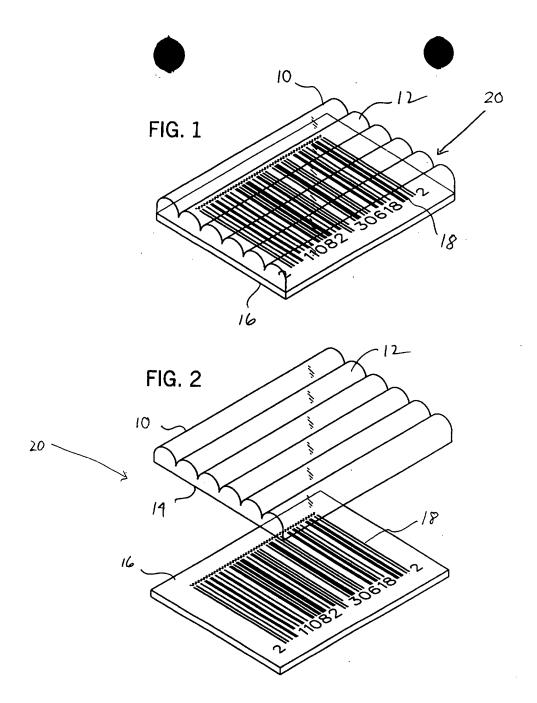
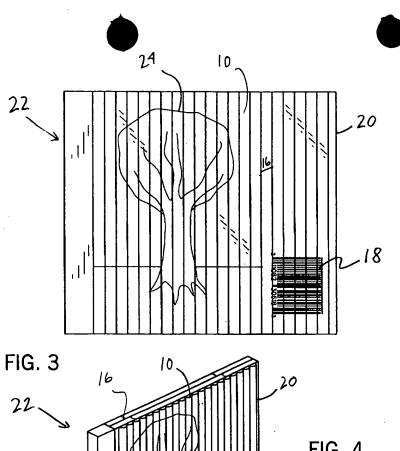
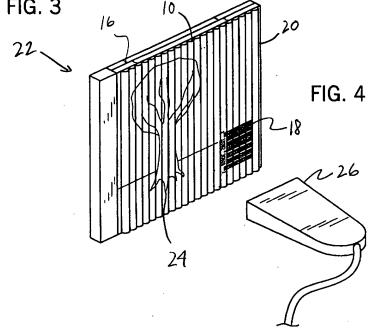
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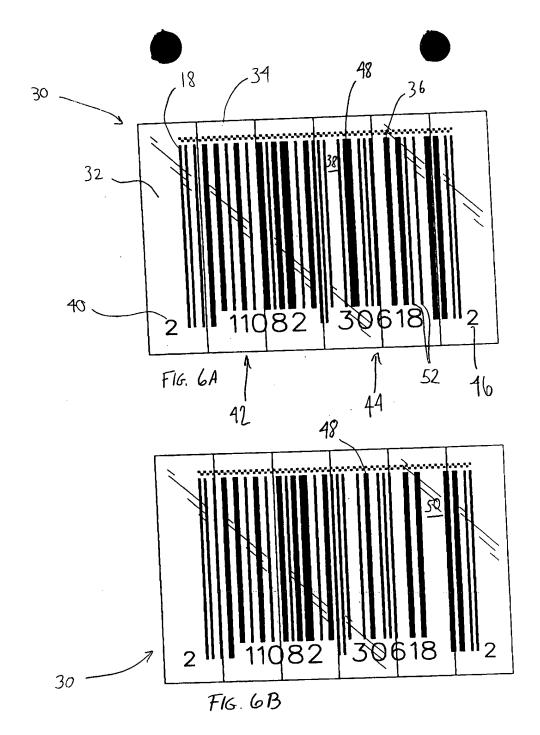




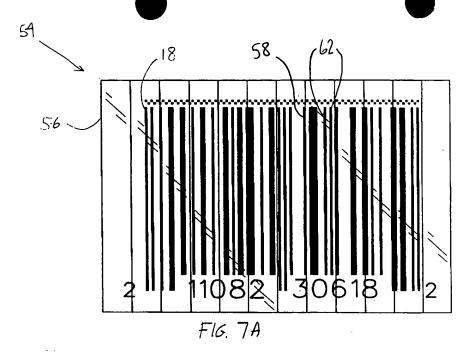


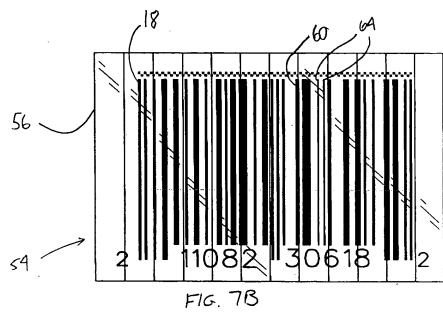
28

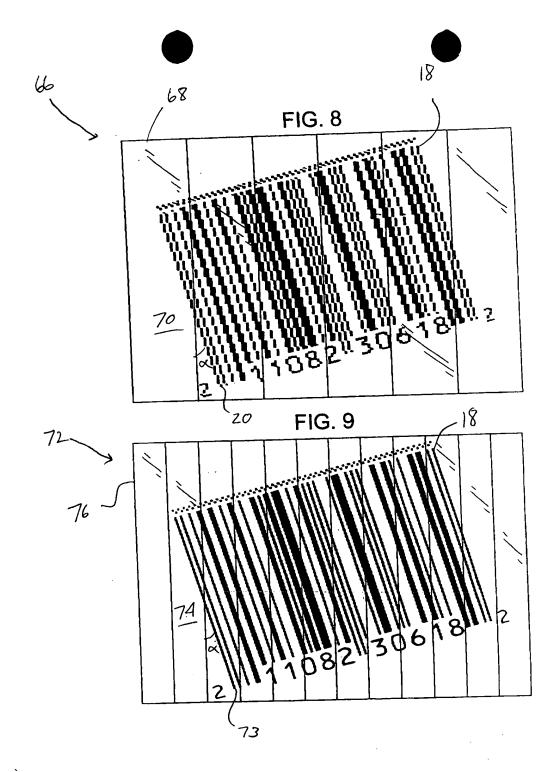
FIG. 5

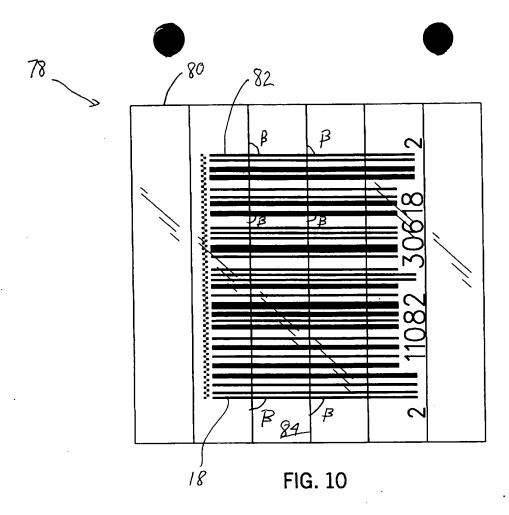






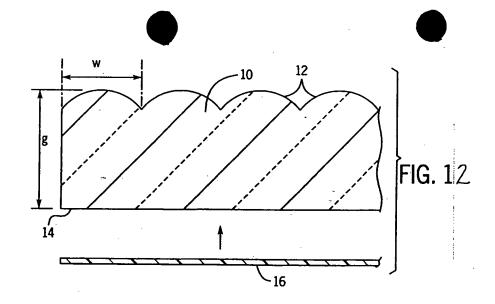


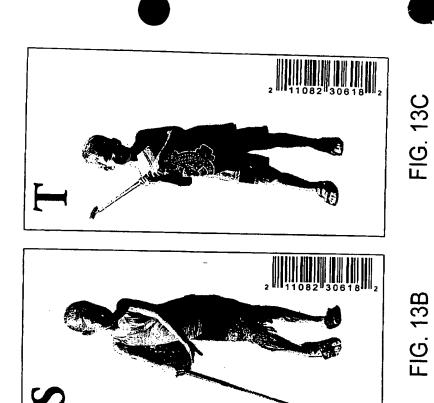




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075L	No	15°	fail N/A)	fail	fail	fail
075L	No	30°	fail	fail	fail	fail
075L	Yes	45°	0	F	F	07
075L	Yes	60°	38%	F	F	52
075L	Yes	75°	75%	D	D .	52
075L	Yes	90°	85	С	C	59
100L	No	0°	fail	fail	fail	fail
100L	No	15°	fail	fail	fail	fail
100L	Yes	30°	53	C	C	55
100L	Yes	45°	62	С	С	53
100L	Yes	60°	75	C	C	50
100L	Yes	75°	82	C	С	51
100L	Yes	90°	85	C	С	73
200L	Yes	. Oo	73	В	В	64
200L	Yes	15°	76	В	В	68
200L	Yes	30°	75	В	В	61
200L	Yes	45°	84	В	В	62
200L	Yes	60°	82	В .	В	62
200L	Yes	75°	91	В	В	64
200L	Yes	90°	85	В	В	70
Proof	Yes	0°	75	Α	Α	82
Proof	Yes	15°	77	Α ΄	Α	82
Proof	Yes	30°	68	Α	Α	84
Proof	Yes	45°	80	Α	Α	81
Proof	Yes	60°	80	Α	Α	82
Proof	Yes	75°	89	Α	A	81
Proof	Yes	90°	88	Α	A	82

FIG. 11





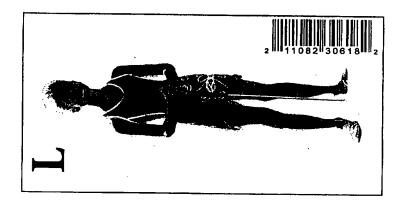
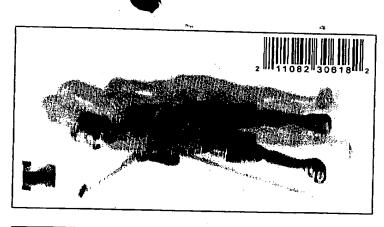
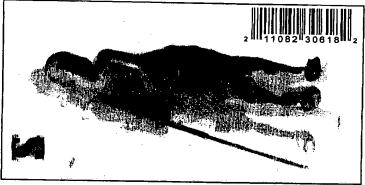


FIG. 13A





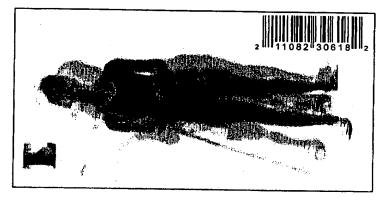


FIG. 14B